

Equipment & Facilities

Stamping

PRESSES	TONS	SHUT HEIGHT	STROKE	BOLSTER	BED AREA (INCHES)	SLIDE AREA (INCHES)
TOGGLE						
Toledo 180 (2)	580 PUNCH 390 BH	41 PUNCH	32 PUNCH	6	78 x 64	43 DIAMETER 58 x 33 PUNCH 77 x 55 BH
PKZ 800	800	24 22 W/PLATE	15 3/4		65 x 49	49 1/4 x 39 1/4
Toledo 14B	435 PUNCH 290 BH	36 PUNCH	28 PUNCH	6 1/2	67 x 52	50 x 24 PUNCH 65 x 44 BH
Clearing 1400-48	250 PUNCH 150 BH	29 1/2 PUNCH	26 PUNCH	6	48 x 46	31 x 31 PUNCH 48 x 48 BH
Warco 325-D2-72	200 PUNCH 125 BH	29 PUNCH	18 PUNCH	6	48 x 72	34 x 63 PUNCH 48 x 72 BH
STRAIGHT SIDE						
Bliss 54x60	1000	31 29 1/4 W/TOP PLATE	20	9	60 x 54	54 x 54
Verson 7-60	215	18 16 5/8 W/PLATE	12	5 1/2	46 x 60	42 x 54
Toledo 96-72	400	23 20 1/2 W/PLATE	16	7	51 x 72	38 x 65
Toledo 96D	345	21	16	6	51 x 84	40 x 77
Toledo 96D	345	20	12	8	51 x 84	36 x 77
Toledo 96 3/4 -72	600	25 1/2	14	8 3/4	55 x 72	40 x 65
Toledo 96 1/2 -108	500	23 1/4 W/PLATE	18	9	72 x 107	57 x 101
Minster 40-9	345	26 1/2	10	5	42 x 55	37 x 42
Warco 200-2-48C	200	18 1/4	10	5 3/4	38 x 48	30 x 48
Warco	300	38		6	108 x 72	106 x 72
Cleveland 2-84-800	300	48	18	6	48 x 86	38 x 78
Toledo 96 1/2 -108	500	27 23 1/4 W/PLATE	18	9	72 x 107	57 x 101
GAP						
Toledo 204-48	74	12 1/2	4	2 1/2	20 x 61 1/2	18 x 43
INCLINABLE						
Bliss 108	100	13	4	4	27 x 64	22 x 49
Bliss C-75	75	12	6	3 1/2	24 x 36	18 x 24
Bliss C-110	110	15 1/4 13 1/4 W/PLATE	8	4	27 x 42	21 x 28
Bliss C-60	60	9 1/4	6	3	21 x 32	12 x 17
Niagara M-45	45	12	3 1/2	2 1/2	18 x 28	14 x 18
HORN						
Bliss AB-60	60	HORN 7 4 TO 17 TABLE	8	3	31 x 32	17 x 12
Bliss 42	56	HORN 10	7	33	24 1/4 x 32 1/4	12 3/4 x 11
Bliss 42	56	HORN 10	7	3	24 1/2 x 32 1/4	12 3/4 x 11
Bliss AB-60	60	HORN 7 4 TO 17 TABLE	8	3	21 x 32	17 x 12
Bliss 42-A (2)	60	HORN 9 1/2	7	3 1/2	21 x 32	12 x 17
Bliss 23	22	HORN 7 1/2	2 1/2	NONE	15 x 24	8 x 6
Bliss 42-A (2)	60	HORN 10	8	3	29 1/2 x 32	12 1/8 X 11
SHEARS						
Quick Work 20	Rotary Shears	SHEAR 3/8" MATERIAL 6" TO 60" DIA.				
Beatty Quick Work	Roll Trim	SHEAR 3/16" MATERIAL				
PRESS BRAKE						
Accurpress	400	BED SIZE 12'				

T&W Stamping, Inc.
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Assembly

WELDER	TYPE	DESCRIPTION	AMPERAGE
Miller Syncrowave (2)	TIG		300
Miller 300MT DC	MIG	Wire Feed	300
Miller Deltaweld 450	MIG	Wire Feed	450
Miller Delta 450 (2)	MIG	Wire Feed	450
WITH BANCROFT WELDA ROUND WELDING MANIPULATOR			
Miller Deltaweld 450 (2)	MIG		450
WITH BANCROFT WELDA SUBMERGED ARC WELDING POSITIONER			
Dual Table Welding Stations (2)	Submerged Arc		600
Lincoln Idealarc	MIG	Wire Feed	
Lincoln Weld		Automatic Wire Feeder	
Progressive Model 702	Spot	12" throat	
Precisionseam 300 KVA	Spot	12" throat	
Federal Projection 250 KVA	Spot	24" throat	
Viking Rocker Arm 50 KVA	Spot		
McKay Federal Rocker Arm 75 KVA	Spot	18" throat	
ADDITIONAL WELDING EQUIPMENT	DESCRIPTION		CAPACITY
Aronson Weld Manipulator	Rotary		100lb.
Lincoln Weld Manipulator	Two-cell Robotic		
Flux Recovery Unit			

DRILL	DESCRIPTION	SIZE
Snow Model TA-3	High Speed Tap	
Chicago	Bench Drill Press	14"
Fosdick	Vertical Production Drill Press	24"
South Bend	18 Drill Multiple Vertical Drilling Machine	29" x 20"
Natco	Hole Steel Multiple Drilling Machine	
Fosdick	Pedestal Drill Press	

Specialty

UNIT	DESCRIPTION	CAPACITY
Cincinnati Parts Cleaner	Three-stage cleaning/degreasing/washing machine	40'
Pickling Line	Sulfuric and nitric acid dip type with 2 ton overhead crane	6 tanks
Surface Combustion DIV Midland Ross Annealing Line	Bright annealing with natural gas fired surface combustion DX generator	Up to 2000°
	Pre-wash degreasing tank	10'
	Post-wash airflow drying tank	
	Tunnel type 90° annealing furnace	
	Cooling/Oiling tunnel	
	Continuous feed conveyor	
Ooya	CNC Vertical Machining Center	#45 Taper

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